

# **SINGER**

## **180W202**

Form 3178w  
(259)  
Printed in U.S.A.

LIST OF PARTS  
**SINGER\*\*** SEWING MACHINE  
180w202

THE SINGER MANUFACTURING COMPANY

\*\*A Trademark of THE SINGER MANUFACTURING COMPANY

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

AL	Heat Treated for Toughness.
ALX	Heat Treated for Toughness and Black Oxide.
C	Hardened only.
D	Polished only.
E	Soft, Not polished.
F	Hardened and Polished.
R	Merlized
X	Black Oxide, for Iron and Steel.
XC	Hardened and Black Oxide, for Iron and Steel.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.  
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.  
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.  
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering. These Plates are in Form 20500, Illustrations of Parts.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE  
FOR  
MACHINE NO. 180w202  
TWO NEEDLES. LONG ARM.  
DROP FEED. LOCK STITCH.  
POST MACHINE  
MAXIMUM LENGTH OF STITCH 6 TO THE INCH  
LINK TYPE TAKE-UP LEVER.  
FOR HARNESS AND GENERAL STITCHING ON LEATHER  
REQUIRING HEAVY THREAD.  
MACHINE HAS CAPACITY TO HANDLE THREAD  
UP TO 30-4 CORD  
MADE IN GAUGES FROM 1/32 TO 1/4 INCH.

No.	Plate	Name
*264251	-----	Arm
264002	-----	Arm Base
204235	19317	Arm Base Position Pin (2)
200004E	19317	Arm Base Screw (3)
202005	19317	Arm Base Screw Washer (3)
202247	19302	Arm Cap
200278X	19302	Arm Cap Screw
202248	19302	Arm Cap Screw Washer
204235	19317	Arm Position Pin (2)
200004E	19317	Arm Screw (3)
202005	19317	Arm Screw Washer (3)
264252	19302	Arm Shaft
264253	19302	Arm Shaft 264252 with 264278
237748	19302	Arm Shaft Bushing (back) with 202260
202260	19302	Arm Shaft Bushing (back) Oil Packing (wick)
200071E	19302	Arm Shaft Bushing (back) Screw (3)
207080	19302	Arm Shaft Bushing (front) with 202244
202244	19302	Arm Shaft Bushing (front) Oil Packing (wick)
200502X	19302	Arm Shaft Bushing (front) Oil Packing Thumb Screw
350532E	19302	Arm Shaft Bushing (front) Set Screw
264123	19302	Arm Shaft Connection Belt (reinforced neoprene)
240361	19302	Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253
200425C	19302	Arm Shaft Connection Belt Pulley Position Screw

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No.	Plate	Name
200388C	19302	Arm Shaft Connection Belt Pulley Position Screw Check Screw
200327C	19302	Arm Shaft Connection Belt Pulley Set Screw
202253	19302	Arm Shaft Connection Belt Pulley Spring Flange
264254	19314	Arm Shaft Connection Belt Timing Collar with 200113F
200113F	19314	Arm Shaft Connection Belt Timing Collar Set Screw
224139	19314	Arm Shaft Connection Belt Timing Plate
200164X	19314	Arm Shaft Connection Belt Timing Plate Screw (2)
*264255	-----	Bed with 54897
54897	19317	Bed Oil Cup
233939	19308	Bobbin (2)
264203	19308	Bobbin Case Base (eccentric) with 202056, 203211 to 203213 and 203216
203211	19308	Bobbin Case Base Latch
*202056	-----	Bobbin Case Base Latch Pin
203212	19308	Bobbin Case Base Latch Plunger
203213	19308	Bobbin Case Base Latch Spring
264256	19308	Bobbin Case Cap with 200984C, 203215, 203377, 241674, 241675, two each 200594E and 350405C
241674	19308	Bobbin Case Oiling Felt
241675	19308	Bobbin Case Oiling Felt Retainer
350405C	19308	Bobbin Case Oiling Felt Retainer Screw
203377	19308	Bobbin Case Tension Spring
200984C	19308	Bobbin Case Tension Spring Regulating Screw
200594E	19308	Bobbin Case Tension Spring Screw
203215	19308	Bobbin Case Thread Guide
200594E	19308	Bobbin Case Thread Guide Screw
203216	19308	Bobbin Case Washer (cloth)
264257	19308	Bobbin Case complete, Nos. 264203 and 264256
264258	19303	Face Plate
202135	19303	Face Plate Position Pin
200462X	19303	Face Plate Thumb Screw
264404	19312	Feed Bar
264405	19312	Feed Bar 264404 with 200040AL, 225837 and 267273
350393C	19312	Feed Bar Hinge Screw (driving)
201518E	19312	Feed Bar Hinge Screw Nut
212777	19319	Feed Dog, for 264192 and 264193
264163	19319	Feed Dog, for 264194
264164	19319	Feed Dog, for 264195
264165	19319	Feed Dog, for 264196
264166	19319	Feed Dog, for 264197
264167	19319	Feed Dog, for 264198
264168	19319	Feed Dog, for 264199
264169	19319	Feed Dog, for 264200
264031	19311	Feed Dog Lever
200263D	19311	Feed Dog Lever Hinge Screw
201528D	19311	Feed Dog Lever Hinge Screw Nut

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No.	Plate	Name
264032	19311	Feed Dog Lever Post
264033	19311	Feed Dog Lever Post 264032 with 200943F, 201525E, 203624, 264031, 264035 and two 200098E
264034	19311	Feed Dog Lever Post Oil Guard (2)
200132E	19311	Feed Dog Lever Post Oil Guard Screw (2)
200024C	19311	Feed Dog Lever Post Screw (4)
203637	19311	Feed Dog Lever Post Screw Washer (4)
203624	19311	Feed Dog Lever Retainer Washer
200098E	19311	Feed Dog Lever Retainer Washer Screw
264035	19311	Feed Dog Lever Slide Block
200943F	19311	Feed Dog Lever Slide Block Hinge Screw
201525E	19311	Feed Dog Lever Slide Block Hinge Screw Nut
200098E	19311	Feed Dog Screw
240225	19314	Feed Driving Connection with 240226 and 240227
201181C	19314	Feed Driving Connection Hinge Screw
201518E	19314	Feed Driving Connection Hinge Screw Nut
240226	19314	Feed Driving Connection Oiling Felt
240227	19314	Feed Driving Connection Oiling Felt Retaining Wire
240229	19314	Feed Driving Eccentric
240230	19314	Feed Driving Eccentric Adjusting Disc
248415	19314	Feed Driving Eccentric Adjusting Disc Spring
248416	19314	Feed Driving Eccentric Adjusting Disc Spring Collar with two 200382ALX
200382ALX	19314	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw
240231	19314	Feed Driving Eccentric Friction Gib
350578XC	19314	Feed Driving Eccentric Friction Gib Adjusting Screw
350562XC	19314	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw
240565	19314	Feed Driving Flange with 200333C, 200346C, two each 350562XC and 350578XC
200333C	19314	Feed Driving Flange Position Screw
200346C	19314	Feed Driving Flange Set Screw
248502	19312	Feed Driving Rock Shaft
264259	19312	Feed Driving Rock Shaft 248502 with 201518E, 264405 and 350393C
240228	19312	Feed Driving Rock Shaft Crank with 200019E
200019E	19312	Feed Driving Rock Shaft Crank Pinch Screw
202625	19312	Feed Driving Rock Shaft Stop Collar with two 200383C (2)
200383C	19312	Feed Driving Rock Shaft Stop Collar Set Screw
248449	19302	Feed Indicating Disc with 200958C
200958C	19302	Feed Indicating Disc Set Screw
264260	19314	Feed Lifting Cam with 201220ALX
267273	19312	Feed Lifting Cam Fork with 200173D and 223655
200040AL	19312	Feed Lifting Cam Fork Screw
225837	19312	Feed Lifting Cam Fork Screw Washer
223655	19312	Feed Lifting Cam Oiling Felt

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No.	Plate	Name
200173D	19312	Feed Lifting Cam Oiling Felt Screw
201220ALX	19314	Feed Lifting Cam Set Screw
264261	19314	Feed Regulating Stud
248423	19314	Feed Regulating Stud Cotter Pin
265045	19314	Feed Regulating Stud Socket
248425	19314	Feed Regulating Stud Spring
264262	19314	Feed Regulating Stud complete, Nos. 248423, 248425, 264261 and 265045
264263	19317	Foot Lifter Lifting Lever
264264	19317	Foot Lifter Lifting Lever 264263 with 200101D, 264284 and 350086C
200242X	19317	Foot Lifter Lifting Lever Hinge Screw
233390	19317	Foot Lifter Lifting Lever Hinge Screw Washer
227561	19317	Foot Lifter Lifting Lever Spring
241683	19317	Foot Lifter Lifting Lever Stop Finger
201522E	19302	Foot Lifter Lifting Lever Stop Finger Nut
*264243	-----	Hook (sewing)
264244	19308	Hook 264243 with 201253F, 201376C, 264246, 264247 and two 201409F
264265	19308	Hook and Bobbin Case complete, Nos. 264244 and 264257
223867	19314	Hook Driving Gear (spiral) with 200362C and 201222C (2)
201222C	19314	Hook Driving Gear Position Screw
200362C	19314	Hook Driving Gear Set Screw
264266	19314	Hook Driving Shaft
224111	19314	Hook Driving Shaft Bushing (back) with 202244
202244	19314	Hook Driving Shaft Bushing (back) Oil Packing (wick)
200327C	19314	Hook Driving Shaft Bushing (back) Set Screw
264038	19314	Hook Driving Shaft Bushing (center)
200335C	19314	Hook Driving Shaft Bushing (center) Set Screw
264039	19314	Hook Driving Shaft Bushing (front)
200327C	19314	Hook Driving Shaft Bushing (front) Set Screw
224112	19314	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254C
201254C	19314	Hook Driving Shaft Connection Belt Pulley Set Screw
202253	19314	Hook Driving Shaft Connection Belt Pulley Spring Flange
264246	19308	Hook Gib
201376C	19308	Hook Gib Hinge Screw
201253F	19308	Hook Gib Screw
264247	19308	Hook Needle Guard
201409F	19308	Hook Needle Guard Screw
264267	19310	Hook Post
264268	19310	Hook Post 264267 with 200555X, 203244, 264265 and 264270 to 264272
264170	19310	Hook Post 264268 with 203630, 234073, 264269 and eight 200583X

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No.	Plate	Name
264171	19310	Hook Post 264268 with 234074, 234083, 264269 and eight 200583X
200159F	19311	Hook Post Clamping Screw (2)
203630	19310	Hook Post Cover Plate (back) (inside)
234083	19310	Hook Post Cover Plate (back) (outside)
234073	19310	Hook Post Cover Plate (front) (inside)
234074	19310	Hook Post Cover Plate (front) (outside)
200583X	19310	Hook Post Cover Plate Screw
200008C	19310	Hook Post Screw (4)
203637	19310	Hook Post Screw Washer (4)
264269	19310	Hook Post Slide
264270	19310	Hook Socket
203244	19310	Hook Socket Collar with two 200393C
200393C	19310	Hook Socket Collar Set Screw
264271	19310	Hook Socket Gear with two 200382ALX
264272	19310	Hook Socket Gear Anchor with 200038C
200038C	19310	Hook Socket Gear Anchor Pinch Screw
200382ALX	19310	Hook Socket Gear Set Screw
200555X	19310	Hook Socket Screw
264162	19302	Machine Pulley (disc) "V" belt groove (outside diam. of belt groove 4.518 in.) (rim diam. 6-3/8 in.) with 201346C and 350107C
350419X	19302	Machine Pulley Adjusting Screw
350107C	19302	Machine Pulley Position Screw
201346C	19302	Machine Pulley Set Screw
223686	19305	Needle Bar
264273	19305	Needle Bar Bushing (lower)
200352AL	19305	Needle Bar Bushing (lower) Set Screw
264274	19305	Needle Bar Bushing (upper)
201418C	19305	Needle Bar Bushing (upper) Set Screw
264275	19305	Needle Bar Connecting Link
264276	19305	Needle Bar Connecting Link Stud with 264277
264277	19305	Needle Bar Connecting Link Stud Oil Packing (wick)
200374AL	19302	Needle Bar Connecting Link Stud Set Screw
200388C	19302	Needle Bar Connecting Link Stud Set Screw
264714	19305	Needle Bar Connecting Stud with 200072C and 202330
202330	19305	Needle Bar Connecting Stud Oil Packing (wick)
200072C	19305	Needle Bar Connecting Stud Pinch Screw
264278	19302	Needle Bar Crank with 200335C, 200374AL, 200425C and two 200388C
203172	19302	Needle Bar Crank Friction Washer
200425C	19302	Needle Bar Crank Position Screw
200388C	19302	Needle Bar Crank Position Screw Check Screw
200335C	19302	Needle Bar Crank Set Screw
234213	19305	Needle Holder, needles 3/32 in. apart and must be set diagonally, for gauges 1/32 and 3/64 in., with 201030AL and two 200141XC



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No.	Plate	Name
264172	19305	Needle Holder, needles 1/8 in. apart and must be set diagonally, for gauges 1/16 and 3/32 in., with 201030AL and two 200141XC
264173	19305	Needle Holder, in gauges from 1/8 to 1/4 in., in steps of 1/32 in., with 201030AL and two 200141XC
201030AL	19305	Needle Holder Set Screw
200141XC	19305	Needle Set Screw
264279	19307	Presser Bar Bushing (lower)
207072	19307	Presser Bar Bushing (upper)
200352AL	19307	Presser Bar Bushing Set Screw (2)
264525	19307	Presser Bar Lifter
200653C	19307	Presser Bar Lifter Hinge Screw
264280	19307	Presser Bar Lifting Bracket with 200086ALX
200086ALX	19307	Presser Bar Lifting Bracket Pinch Screw
235901	19307	Presser Bar Position Guide with 200054E
200054E	19307	Presser Bar Position Guide Pinch Screw
265060	19317	Presser Bar Spring (auxiliary)
207965	19317	Presser Bar Spring (flat)
210949	19307	Presser Bar Spring Bracket with 200086ALX
200086ALX	19307	Presser Bar Spring Bracket Pinch Screw
201410F	19307	Presser Bar Spring Regulating Screw
200224X	19317	Presser Bar Spring Support Screw
225004	19317	Presser Bar Spring Support Screw Washer
351839	19307	Roller Presser, 1-1/4 in. diam., 3/16 in. face (fine) with 1528X, 1766C, 50553C and twenty-four 16232
241922	19307	Roller Presser (no back) complete, Nos. 241916 to 241918 and 351839
241916	19307	Roller Presser Arm
235087	19307	Roller Presser Arm Bracket
235088	19307	Roller Presser Arm Bracket Position Collar with 200362C
200117F	19307	Roller Presser Arm Bracket Position Collar Position Screw
200362C	19307	Roller Presser Arm Bracket Position Collar Set Screw
202558	19307	Roller Presser Arm Bracket Spring
229370	19307	Roller Presser Arm Bracket Spring Stop and (back) Needle Guard Holder
229371	19307	Roller Presser Arm Bracket Spring Stop and (back) Needle Guard Holder 229370 with 200350X, 201317F and 226220
200350X	19307	Roller Presser Arm Bracket Spring Stop and (back) Needle Guard Holder Adjusting Screw
200141F	19307	Roller Presser Arm Bracket Spring Stop and (back) Needle Guard Holder Set Screw
200082D	19307	Roller Presser Arm Screw, for gauges 1/32, 3/64 and 1/16 inch

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No.	Plate	Name
200077D	19307	Roller Presser Arm Screw, for gauges 3/32, 1/8, 5/32 and 3/16 inch
200064D	19307	Roller Presser Arm Screw, for gauges 7/32 and 1/4 inch
229744	19307	Roller Presser Arm Shim, 1/64 in. thick
236645	19307	Roller Presser Arm Shim, .024 in. thick
229745	19307	Roller Presser Arm Shim, 1/32 in. thick
202760	19307	Roller Presser Arm Shim, 1/16 in. thick
16232	19307	Roller Presser Ball, 3/32 in. diameter
1766C	19307	Roller Presser Ball Cone
204732	19307	Roller Presser Bar
50553C	19307	Roller Presser Hinge Screw
1528X	19307	Roller Presser Hinge Screw Nut
229328	19307	Roller Presser Needle Guard (back) for gauges 1/32 and 3/64 inch
264174	19307	Roller Presser Needle Guard (back) for gauges 1/16 and 3/32 in.
264175	19307	Roller Presser Needle Guard (back) in 1/8 in. gauge
264176	19307	Roller Presser Needle Guard (back) in 5/32 in. gauge
264177	19307	Roller Presser Needle Guard (back) in 3/16 in. gauge, with 350061F
264178	19307	Roller Presser Needle Guard (back) in 7/32 in. gauge, with 350061F
264179	19307	Roller Presser Needle Guard (back) in 1/4 in. gauge, with 350061F
201317F	19307	Roller Presser Needle Guard (back) Clamp Screw
226220	19307	Roller Presser Needle Guard (back) Clamp Screw Washer
350061F	19307	Roller Presser Needle Guard (back) Screw
234216	19307	Roller Presser Needle Guard (front) in gauges 1/32 and 3/64 inch
264180	19307	Roller Presser Needle Guard (front) for gauges 1/16 and 3/32 inch
201071F	19307	Roller Presser Needle Guard (front) Screw
241917	19307	Roller Presser Pawl
241918	19307	Roller Presser Pawl Spring
264181	19307	Roller Presser and Bar complete, in 1/32 in. gauge, Nos. 200082D, 200117F, 201071F, 202558, 204732, 229328, 229371, 229744, 234216, 235087, 235088, 241922 and two 200141F
264182	19307	Roller Presser and Bar complete, in 3/64 in. gauge, Nos. 200082D, 200117F, 201071F, 202558, 204732, 229328, 229371, 234216, 235087, 235088, 236645, 241922 and two 200141F
264183	19307	Roller Presser and Bar complete, in 1/16 in. gauge, Nos. 200082D, 200117F, 201071F, 202558, 204732, 229371, 229745, 235087, 235088, 241922, 264174, 264180 and two 200141F

# PARTS FOR MACHINE NO.180w202

No.	Plate	Name
264184	19307	Roller Presser and Bar complete, in 3/32 in. gauge, Nos. 200077D, 200117F, 201071F, 202558, 204732, 229371, 229744, 229745, 235087, 235088, 241922, 264174, 264180 and two 200141F
264185	19307	Roller Presser and Bar complete, in 1/8 in. gauge, Nos. 200077D, 200117F, 202558, 202760, 204732, 229371, 235087, 235088, 241922, 264175 and two 200141F
264186	19307	Roller Presser and Bar complete, in 5/32 in. gauge, Nos. 200077D, 200117F, 202558, 202760, 204732, 229371, 229744, 235087, 235088, 241922, 264176 and two 200141F
264187	19307	Roller Presser and Bar complete, in 3/16 in. gauge, Nos. 200077D, 200117F, 202558, 202760, 204732, 229371, 229745, 235087, 235088, 241922, 264177 and two 200141F
264188	19307	Roller Presser and Bar complete, in 7/32 in. gauge, Nos. 200064D, 200117F, 202558, 202760, 204732, 229371, 229744, 229745, 235087, 235088, 241922, 264178 and two 200141F
264189	19307	Roller Presser and Bar complete, in 1/4 in. gauge, Nos. 200064D, 200117F, 202558, 204732, 229371, 235087, 235088, 241922, 264179, two each 200141F and 202760
264281	19305	Take-up Lever
264299	19305	Take-up Lever Hinge Stud
200389C	19305	Take-up Lever Hinge Stud Set Screw
264282	19305	Take-up Lever Rocker Arm with 200389C
202400	19305	Take-up Lever Rocker Arm Hinge Stud with 202423
202423	19305	Take-up Lever Rocker Arm Hinge Stud Oil Packing (wick)
200383C	19305	Take-up Lever Rocker Arm Hinge Stud Set Screw
264190	19316	Tension Bracket with 202108, 264231 and two 350518C
200159F	19316	Tension Bracket Screw
264231	19316	Tension Bracket Thread Guide Pin
264191	19316	Tension Bracket complete, Nos. 200978X, 201572X, 223703, 223706, 264190, 264235, 264289, 350519C, two each 1560F, 32572, 223438, 223704, three 200309E and four 264283
264283	19316	Tension Disc
264284	19317	Tension Release Adjusting Plate
200101D	19317	Tension Release Adjusting Plate Clamp Screw
350086C	19317	Tension Release Adjusting Plate Hinge Screw
223703	19316	Tension Release Lever
264285	19307	Tension Release Lever Rod
200309E	19316	Tension Release Lever Screw
264286	19317	Tension Release Operating Lever

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No.	Plate	Name
264287	19317	Tension Release Operating Lever Bracket
200089X	19317	Tension Release Operating Lever Bracket Screw (2)
264288	19317	Tension Release Operating Lever Connection with two 248423
248423	19317	Tension Release Operating Lever Connection Cotter Pin
264289	19316	Tension Release Operating Lever (hand)
202108	19316	Tension Release Operating Lever (hand) Guide Pin
200309E	19316	Tension Release Operating Lever (hand) Screw
350086C	19317	Tension Release Operating Lever Hinge Screw
223704	19316	Tension Release Plunger
32572	19316	Tension Release Washer
223438	19316	Tension Spring
350518C	19316	Tension Stud
1560F	19316	Tension Thumb Nut
223706	19316	Thread Controller Disc
200978X	19316	Thread Controller Disc Screw
264235	19316	Thread Controller Spring
241360	19316	Thread Controller Spring Stop
200132E	19316	Thread Controller Spring Stop Screw
350519C	19316	Thread Controller Stud with 204925
200061ALX	19316	Thread Controller Stud Set Screw
201572X	19316	Thread Controller Stud Thumb Nut
204925	19316	Thread Controller Stud Washer
234232	19316	Thread Guide
224028	19302	Thread Guide (top of Arm)
200113F	19316	Thread Guide Screw
202101	19316	Thread Guide Screw Washer
241765	19303	Thread Lubricating Oil Pad (felt)
241766	19303	Thread Lubricating Oil Pad Holder
241767	19303	Thread Lubricating Oil Pad Holder Bracket
200142F	19303	Thread Lubricating Oil Pad Holder Bracket Screw
200142F	19303	Thread Lubricating Oil Pad Holder Screw
241768	19303	Thread Lubricator
241769	19303	Thread Lubricator Bracket
266106	19303	Thread Lubricator Bracket Washer
201737	19303	Thread Lubricator Nut
241771	19303	Thread Lubricator Oil Tube
201738	19303	Thread Lubricator Oil Tube Connection Nut
350432X	19303	Thread Lubricator Screw
201650X	19303	Thread Lubricator Screw Nut
214838	19303	Thread Lubricator Screw Washer
241773	19303	Thread Lubricator complete, Nos. 201737, 201738, 241765 to 241769, 241771, 266106 and four 200142F
264290	19316	Thread Retainer (2)
200366X	19316	Thread Retainer Set Screw (2)

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No.	Plate	Name
264192	19319	Throat Plate, 50 elongated needle hole, needles 3/32 in. apart, for needle sizes 16 and 18, in 1/32 in. gauge, for 212777
264193	19319	Throat Plate, 50 elongated needle hole, needles 3/32 in. apart, for needle sizes 16 and 18, in 3/64 in. gauge, for 212777
264194	19319	Throat Plate, 38 elongated needle hole, needles 1/8 in. apart, for needle sizes 24 and 25, in 1/16 in. gauge, for 264163
264195 ← Disce	19319	Throat Plate, 38 elongated needle hole, needles 1/8 in. apart, for needle sizes 24 and 25, in 3/32 in. gauge, for 264164
264196	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 1/8 in. gauge, for 264165
264197	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 5/32 in. gauge, for 264166
264198	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 3/16 in. gauge, for 264167
264199	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 7/32 in. gauge, for 264168
264200	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 1/4 in. gauge, for 264169
200577AL	19319	Throat Plate Screw (2)

## ACCESSORIES

No.	Plate	Name
202258	19317	Bed Hinge Connection (2)
200570E	19317	Bed Hinge Connection Screw (4)
233939	19308	Bobbin (4)
224121	16644	Drip Pan, 20 in. long, with four 3/4 in. wire nails
41400	19320	Machine Rest Pin (wood)
128x42	-----	Needles, six each, sizes 16 and 18 (for 1/32 and 3/64 in. gauges only)
128x42	-----	Needles, six each, sizes 24 and 25 (for 1/16 to 1/4 in. gauges)
120342	19320	Oiler (copper plated) with 120343
120343	19320	Oiler Spout (3-1/2 in. long)
4822	19320	Roller Presser Hinge Screw Nut Wrench
11831	19320	Screw Driver (5 in. blade) (Machine, large)
225498	19320	Screw Driver (7-1/4 in. long)
228476	19320	Screw Driver (Bobbin Case)
225554	19320	Wrench (steel)

### BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

259428	17853	Bobbin Winder Brake (leather)
259429	17853	Bobbin Winder Brake Clamp
200113F	17853	Bobbin Winder Brake Clamp Screw
225453	17853	Bobbin Winder Frame with 244071 and 259660
225454	17853	Bobbin Winder Frame Hinge Pin
244071	17853	Bobbin Winder Frame Oil Packing (wick)
259660	17853	Bobbin Winder Frame Oil Well Washer
225455	17853	Bobbin Winder Frame Spring
225456	17853	Bobbin Winder Frame Spring Plunger
259461	17853	Bobbin Winder Pulley with 200380C
200380C	17853	Bobbin Winder Pulley Set Screw
225381	17853	Bobbin Winder Spindle
225444	17853	Bobbin Winder Stop Latch
200056E	17853	Bobbin Winder Stop Latch Screw

## ACCESSORIES

No.	Plate	Name
225458	17853	Bobbin Winder Stop Latch Thumb Lever
225459	17853	Bobbin Winder Stop Latch Thumb Lever Hinge Stud
225459	17853	Bobbin Winder Stop Latch Thumb Lever Joint Stud
202478	17853	Bobbin Winder Stop Latch Trip Lever
200299X	17853	Bobbin Winder Stop Latch Trip Lever Hinge Screw
225461	17853	Bobbin Winder Tension Bracket with 201499X
200082D	17853	Bobbin Winder Tension Bracket Screw
228026	17853	Bobbin Winder Tension Bracket Screw Washer
2102	17853	Bobbin Winder Tension Disc
13710	17853	Bobbin Winder Tension Spring
201499X	17853	Bobbin Winder Tension Stud
201572X	17853	Bobbin Winder Tension Stud Thumb Nut
225462	17853	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102
259662	17853	Bobbin Winder and Tension Bracket Base
259462	17853	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.

Note: Bobbin Winder 259462 is furnished with this Machine unless Bobbin Winder 259431 is specified on order

## FOOT LIFTER TREADLE

### FOR FASTENING TO FLOOR

227779	19321	Foot Lifter Lever Chain, 48 in. long, with two 202784
202784	19321	Foot Lifter Lever Chain Hook
228835	19321	Foot Lifter Treadle
228836	19321	Foot Lifter Treadle 228835 with 2718R, 14373 and 50581R
228677	19321	Foot Lifter Treadle Bracket with 200358C
228681	19321	Foot Lifter Treadle Bracket 228677 with two wood screws 1 in., No. 14, F. H. B.
14373	19321	Foot Lifter Treadle Extension
50581R	19321	Foot Lifter Treadle Extension Screw
2718R	19321	Foot Lifter Treadle Extension Screw Washer
228837	19321	Foot Lifter Treadle Shaft
200358C	19321	Foot Lifter Treadle Shaft Set Screw
228839	19321	Foot Lifter Treadle (for fastening to floor) complete, Nos. 227779, 228836, 228837 and two 228681

(Other Foot Lifter Parts are listed with parts of Machine Head)

ACCESSORIES  
THREAD UNWINDER  
(FOR THREE SPOOLS)

No.	Plate	Name
228764	18104	Thread Unwinder Spool Pin
228765	18104	Thread Unwinder Spool Rest (for one spool) (flat) with 201254C
228766	18104	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	18104	Thread Unwinder Spool Rest Cushion (felt)
228767	18104	Thread Unwinder Spool Rest Rod
201254C	18104	Thread Unwinder Spool Rest Set Screw
228768	18104	Thread Unwinder Spool Stand
228769	18104	Thread Unwinder Thread Guide
228771	18104	Thread Unwinder Thread Guide Holder (for three guides)
228774	18104	Thread Unwinder Thread Guide Rod
228777	18104	Thread Unwinder (for three spools) complete, Nos. 228765 to 228768, 228771, 228774, three each 150203, 228764, 228769 and wood screws 7/8 in., No. 12

FEED DOGS

212777	19319	Feed Dog, for 264192 and 264193
264163	19319	Feed Dog, for 264194
264164	19319	Feed Dog, for 264195
264165	19319	Feed Dog, for 264196
264166	19319	Feed Dog, for 264197
264167	19319	Feed Dog, for 264198
264168	19319	Feed Dog, for 264199
264169	19319	Feed Dog, for 264200

NEEDLE HOLDERS

234213	19305	Needle Holder, needles 3/32 in. apart and must be set diagonally, for gauges 1/32 and 3/64 in., with 201030AL and two 200141XC
264172	19305	Needle Holder, needles 1/8 in. apart and must be set diagonally, for gauges 1/16 and 3/32 in., with 201030AL and two 200141XC
264173	19305	Needle Holder, in gauges from 1/8 to 1/4 in., in steps of 1/32 in., with 201030AL and two 200141XC



## ROLLER PRESSER AND BAR COMPLETES

No.	Plate	Name
264181	19307	Roller Presser and Bar complete, in 1/32 in. gauge, Nos. 200082D, 200117F, 201071F, 202558, 204732, 229328, 229371, 229744, 234216, 235087, 235088, 241922 and two 200141F
264182	19307	Roller Presser and Bar complete, in 3/64 in. gauge, Nos. 200082D, 200117F, 201071F, 202558, 204732, 229328, 229371, 234216, 235087, 235088, 236645, 241922 and two 200141F
264183	19307	Roller Presser and Bar complete, in 1/16 in. gauge, Nos. 200082D, 200117F, 201071F, 202558, 204732, 229371, 229745, 235087, 235088, 241922, 264174, 264180 and two 200141F
264184	19307	Roller Presser and Bar complete, in 3/32 in. gauge, Nos. 200077D, 200117F, 201071F, 202558, 204732, 229371, 229744, 229745, 235087, 235088, 241922, 264174, 264180 and two 200141F
264185	19307	Roller Presser and Bar complete, in 1/8 in. gauge, Nos. 200077D, 200117F, 202558, 202760, 204732, 229371, 235087, 235088, 241922, 264175 and two 200141F
264186	19307	Roller Presser and Bar complete, in 5/32 in. gauge, Nos. 200077D, 200117F, 202558, 202760, 204732, 229371, 229744, 235087, 235088, 241922, 264176 and two 200141F
264187	19307	Roller Presser and Bar complete, in 3/16 in. gauge, Nos. 200077D, 200117F, 202558, 202760, 204732, 229371, 229745, 235087, 235088, 241922, 264177 and two 200141F
264188	19307	Roller Presser and Bar complete, in 7/32 in. gauge, Nos. 200064D, 200117F, 202558, 202760, 204732, 229371, 229744, 229745, 235087, 235088, 241922, 264178 and two 200141F
264189	19307	Roller Presser and Bar complete, in 1/4 in. gauge, Nos. 200064D, 200117F, 202558, 204732, 229371, 235087, 235088, 241922, 264179, two each 200141F and 202760

## THROAT PLATES

No.	Plate	Name
264192	19319	Throat Plate, 50 elongated needle hole, needles 3/32 in. apart, for needle sizes 16 and 18, in 1/32 in. gauge, for 212777
264193	19319	Throat Plate, 50 elongated needle hole, needles 3/32 in. apart, for needle sizes 16 and 18, in 3/64 in. gauge, for 212777
264194	19319	Throat Plate, 38 elongated needle hole, needles 1/8 in. apart, for needle sizes 24 and 25, in 1/16 in. gauge, for 264163
264195	19319	Throat Plate, 38 elongated needle hole, needles 1/8 in. apart, for needle sizes 24 and 25, in 3/32 in. gauge, for 264164
264196	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 1/8 in. gauge, for 264165
264197	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 5/32 in. gauge, for 264166
264198	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 3/16 in. gauge, for 264167
264199	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 7/32 in. gauge, for 264168
264200	19319	Throat Plate, 38 elongated needle hole, for needle sizes 24 and 25, in 1/4 in. gauge, for 264169

## MISCELLANEOUS PARTS

### USED IN CONJUNCTION WITH THREAD UNWINDER

60913	18104	Thread Unwinder Spool Weight with 60914
60914	18104	Thread Unwinder Spool Weight Center Pin
27739	18104	Thread Unwinder Thread Cone (wood)
225390	18104	Thread Unwinder Thread Cone Holder